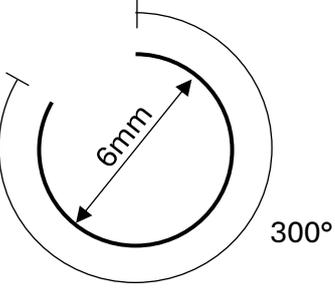
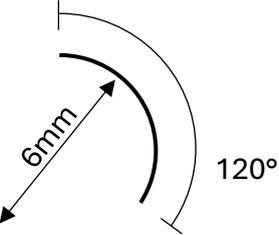
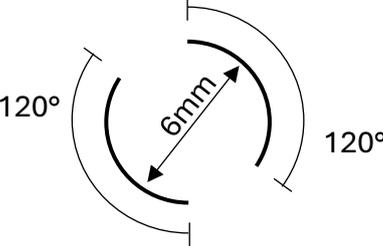


## STANDARD SPEEDBAGS AIR RELIEF FEATURES & MANUFACTURING TOLERANCES

<p><b>Venthole (V)</b></p> 	<p>Optional feature. If a venthole is required, it must be <b>explicitly specified</b> when ordering.</p> <ul style="list-style-type: none"> <li>• 300° punched venthole, punched through both the front and the back layer of the SpeedBag.</li> <li>• Function: allow excess air to escape from the bag.</li> <li>• Size: Ø6 mm diameter, 300°</li> <li>• Default positioning: 10mm from left side of the bag and 10mm from bottom seal.</li> <li>• Location tolerances of manufacturing: Horizontally ±3.0 mm; Vertically ±6.0 mm</li> <li>• For applications requiring faster air release, it is possible to order a <b>double vent hole</b> or <b>triple vent hole</b>.</li> <li>• All types of perforations are punched by 300° through both sides of the bag.</li> </ul>
<p><b>Air relief Half-moon (M)</b></p> 	<p><u>Standard</u> feature for all SpeedBags with lengths of &gt; 120 mm &lt; 180 mm.</p> <ul style="list-style-type: none"> <li>• All SpeedBags with lengths of &gt; 120 mm &lt; 180 mm are produced with an air relief Half-moon (M)</li> <li>• One-cut perforation, 120° punched air relief, punched through both the front and the back layer of the SpeedBag.</li> <li>• Function: allow excess air to escape from the bag.</li> <li>• Size: Ø6 mm diameter, 120°</li> <li>• Default positioning: 10 mm from left side of the bag and 10 mm from bottom seal.</li> <li>• Location tolerances of manufacturing: Horizontally ±3.0 mm; Vertically ±6.0 mm</li> <li>• <i>In case customer does not allow an air relief cut, bags should be ordered explicitly stating “no air relief cut allowed” to the order (feature code “H”)</i></li> <li>• <i>If this requirement is not specified, an <b>air relief hole will be automatically applied during production</b> (depending on the bag length).</i></li> </ul>
<p><b>Air relief Butterfly (B)</b></p> 	<p><u>Standard</u> feature for all SpeedBags with lengths of &gt; 180 mm.</p> <ul style="list-style-type: none"> <li>• <u>Optional</u> feature for SpeedBags &lt; 180 mm.</li> <li>• All SpeedBags with lengths of &gt; 180 mm are standard produced with an air relief Butterfly (B):</li> <li>• Two-cut perforation, 2 x 120° punched air relief, punched through both the front and the back layer of the SpeedBag.</li> <li>• Function: allow excess air to escape from the bag.</li> <li>• Size: Ø6 mm diameter, 2 x 120°</li> <li>• Default positioning: 10 mm from left side of the bag and 10 mm from bottom seal.</li> <li>• Location tolerances of manufacturing: Horizontally ±3.0 mm; Vertically ±6.0 mm</li> <li>• <i>In case customer does not allow an air relief cut, bags should be ordered explicitly stating “no air relief cut allowed” to the order (feature code “H”)</i></li> <li>• <i>If this requirement is not specified, an <b>air relief hole will be automatically applied during production</b> (depending on the bag length).</i></li> </ul>